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## 测试报告

No. SHAHG2120173201

日期: 2021年09月22日 第1页,共7页

海南奇厨电器有限公司

海南省海口市龙华区海秀中路71号海垦广场B座写字楼3楼303-306室

以下测试之样品是由申请者所提供及确认: 压铸不粘铝制奶锅

SGS工作编号: SHHL2109050553CW - SH  
买家: 海南奇厨电器有限公司  
制造商: 浙江南龙工贸有限公司  
供应商: 浙江南龙工贸有限公司  
款号: CL28Z04/NL18Z04/JL24Z04  
客户参考信息: 压铸不粘铝制炒锅  
样品接收日期: 2021年09月14日  
测试周期: 2021年09月14日 - 2021年09月22日  
测试要求: 根据客户要求测试  
测试方法: 请参见下一页  
测试结果: 请参见下一页

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## 测试报告

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## 测试结果概要:

测试要求	说明
GB 4806.5-2016-感官(外观: 玻璃制品应无飞边、裂纹及崩损缺口)	符合
GB 4806.9-2016-感官(外观: 表面应清洁, 镀层不应开裂、剥落, 焊接部分应光洁, 无气孔、裂缝、毛刺)	符合
GB 4806.9-2016-感官(浸泡液: 迁移试验所得浸泡液不应有异臭)	符合
GB 4806.10-2016-感官(外观: 表面平整、色泽均匀、无气孔; 浸泡后, 应无龟裂, 不起泡, 不脱落)	符合
GB 4806.10-2016-感官(浸泡液: 迁移试验所得浸泡液不应有着色、浑浊、沉淀、异臭等感官性的劣变)	符合
GB 4806.9-2016-重金属迁移量	符合
GB 4806.9-2016-重金属迁移量	符合
GB 4806.10-2016-总迁移量	符合
GB 4806.10-2016-高锰酸钾消耗量	符合
GB 4806.10-2016-重金属 (以Pb计)	符合
GB 4806.5-2016-铅和镉迁移量	符合

SGS  
Inspection  
Standard

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## 测试报告

No. SHAHG2120173201

日期: 2021年09月22日 第3页,共7页

测试结果:

## 测试样品描述:

样品编号	SGS样品ID	描述	材质 (客户提供)
SN1	SHA21-201732.001	银色金属锅带涂层	铝+聚四氟乙烯涂层
SN2	SHA21-201732.002	透明玻璃锅盖	玻璃
SN3	SHA21-201732.003	银色金属锅盖边	非马氏体不锈钢

备注:

- (1) mg/kg = 毫克每千克  
 (2) % = 质量百分比  
 (3) °C = 摄氏度  
 (4) RL = 报告限  
 (5) ND = 未检出 (< RL)  
 (6) < = 小于

## GB 4806.9-2016-重金属迁移量

测试方法: GB 31604.49-2016 第二部分第一法。

模拟液: 4% 乙酸溶液(V/V)

迁移测试条件: 煮沸30min, 室温放置24h

测试项目	限值	单位	RL	003
迁移次数	-	-	-	第三次
面积/体积	-	dm <sup>2</sup> /kg	-	6.0
砷(As)迁移量	0.04	mg/kg	0.004	ND
镉(Cd)迁移量	0.02	mg/kg	0.002	ND
铅(Pb)迁移量	0.05	mg/kg	0.005	ND
铬(Cr)迁移量	2	mg/kg	0.2	ND
镍(Ni)迁移量	0.5	mg/kg	0.05	ND
说明				符合

## GB 4806.9-2016-重金属迁移量

测试方法: GB 31604.49-2016 第二部分第一法。

模拟液: 4% 乙酸溶液(V/V)

迁移测试条件: 煮沸30min, 室温放置24h



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测试项目	限值	单位	RL	001
迁移次数	-	-	-	第三次
面积/体积	-	dm <sup>2</sup> /kg	-	3.4
砷(As) 迁移量	0.04	mg/kg	0.004	ND
镉(Cd)迁移量	0.02	mg/kg	0.002	ND
铅(Pb)迁移量	0.2	mg/kg	0.02	ND
说明				符合

**GB 4806.10-2016-总迁移量**

测试方法: GB 31604.8-2016。

模拟液	时间	温度	限值	单位	RL	001	说明
4% 乙酸 (V/V)	4.0 hr(s)	100 °C	10	mg/dm <sup>2</sup>	3.0	ND	符合
50% 乙醇 (V/V)	4.0 hr(s)	100 °C	10	mg/dm <sup>2</sup>	3.0	ND	符合
95% 乙醇	6.0 hr(s)	60 °C	10	mg/dm <sup>2</sup>	3.0	ND	符合
异辛烷	4.0 hr(s)	60 °C	10	mg/dm <sup>2</sup>	3.0	ND	符合

备注:

- (1) 测试条件和模拟液由客户指定。
- (2) mg/dm<sup>2</sup>= 毫克每平方米
- (3) 根据GB31604.1-2015, 对于重复使用的样品, 测试数据是第三次萃取的结果。

**GB 4806.10-2016-高锰酸钾消耗量**

测试方法: GB 31604.2-2016。

模拟液	时间	限值	单位	RL	001	说明
蒸馏水	煮 沸30min, 室温放 置24 hr(s)	10	mg/kg	1.0	1.4	符合

备注:

- (1) 根据GB31604.1-2015, 对于重复使用的样品, 测试数据是第三次萃取的结果。

**GB 4806.10-2016-重金属 (以Pb计)**

测试方法: GB 31604.9-2016 第一法。



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模拟液	时间	限值	单位	RL	001	说明
4% 乙酸 (V/V)	煮 沸30min, 室温放 置24 hr(s)	1	mg/kg	-	< 1	符合

**GB 4806.5-2016-铅和镉迁移量**

测试方法: 铅迁移量: GB 31604.34-2016 第二部分第三法。  
镉迁移量: GB 31604.24-2016 第三法。

**样品 002**

烹饪器皿

符合

	使用的4% 乙酸 (ml)	样品深度 (mm)	时间 (minute(s))	温度 (°C)
1	250	18	120	98
	铅迁移量 (mg/L)	镉迁移量 (mg/L)		
1	<0.1	<0.01		
限值	0.5	0.05		

## 备注:

- (1) 扁平制品: 从制品口沿水平面至其内部最低水平面的深度小于或等于25mm的制品。
- (2) 空心制品: 从制品口沿水平面至其内部最低水平面的深度大于25mm的制品。
- (3) 贮存罐: 容积大于或等于3L的空心制品。
- (4) 大空心制品: 容积大于等于1.1L且小于3L的空心制品。
- (5) 小空心制品: 容积小于1.1L的空心制品。
- (6) 烹饪器皿: 用于加热制备食品的制品。
- (7) 口缘: 直接与口唇接触的有外部彩饰的玻璃制品, 自制品口部计起20mm的边缘区域。
- (8) mg/dm<sup>2</sup>=毫克每平方分米
- (9) mg/L=毫克每升
- (10) <= 小于

除非另有说明, 此报告结果仅对测试的样品负责。本报告未经本公司书面许可, 不可部分复制。

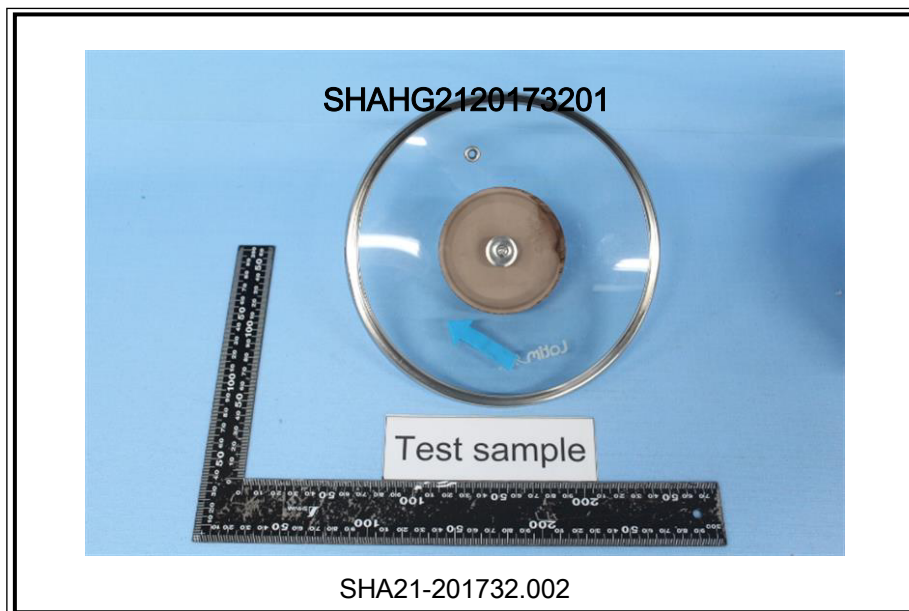


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样品照片:



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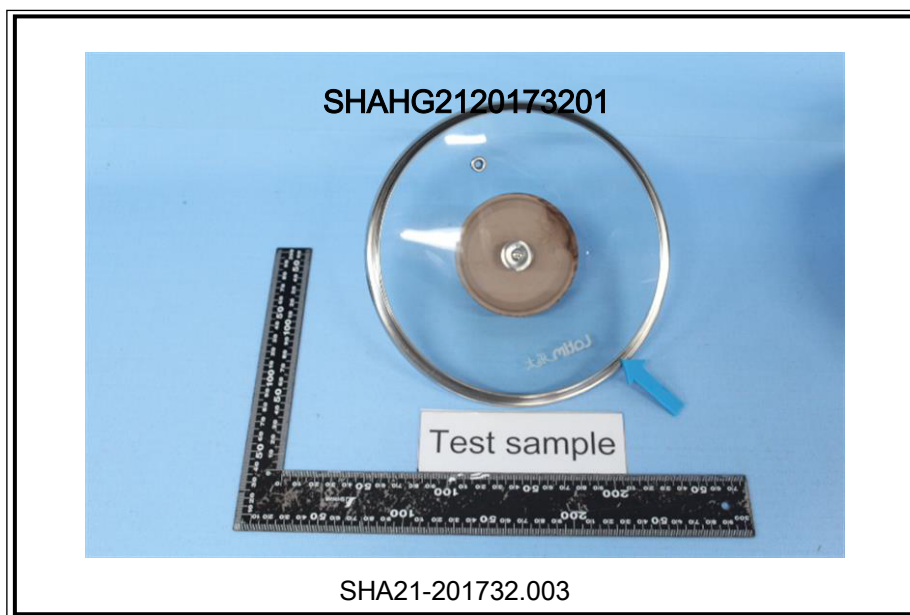
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