



Table with 4 columns: 标记, 变更日期, 变更人, 变更内容. Includes '内包装箱技术要求' section with fields for material codes, product models, and printing specifications.

Table with 6 columns: 标记, 外数, 分区, 更改文件号, 签名, 年、月、日. Includes '单瓦楞(B楞)' and '内包装箱' sections with approval signatures and dates.